

Appl. No. 10/731,937
Atty. Docket No. CM1976C
Amdt. dated May 10, 2005
Reply to Office Action of 1/14/2005
Customer No. 27752

AMENDMENTS TO CLAIMS

This listing of claims will replace all prior versions and listings of claims in the application.

Listing of Claims:

Claim 1. (Previously presented) A process of making a holographic structure comprising:
producing a pattern on an organic solvent based embossable layer to form an embossed layer exhibiting a holographic effect;
applying a metallic layer onto said embossed layer; and
applying a primer and a printing ink layer onto said metallic layer such that said printing layer and said metallic layer are solely separated by said primer,
wherein said embossable layer comprises a polyester film and an acrylic based lacquer applied to said polyester film,
wherein said primer is water solvent based and wherein said printing ink layer is organic solvent based.

Claims 2-3. (Canceled)

Claim 4. (Currently amended) The process of claim 1 further comprising the step of laminating said ~~thermoplastic~~ polyester film to a ~~second~~ thermoplastic film.

Claim 5. (Original) The process of claim 1 wherein said metallic layer is an aluminum layer.

Claim 6. (Canceled)

Claim 7. (Original) The process of claim 1 wherein said ink layer comprises a colored ink and a white ink, said colored ink comprising ethanol as an organic solvent and said white ink comprising ethyl-acetate as an organic solvent.

05/17/2005 SMINASS1 00000089 10731937

Page 2 of 7

01 EC:1801 790.00 DA
02 FC:1251 120.00 DA

Appl. No. 10/731,937
Atty. Docket No. CM1976C
Amdt. dated May/0, 2005
Reply to Office Action of 1/14/2005
Customer No. 27752

Claim 8. (Original) The process of claim 1 wherein said water solvent based primer comprises acrylic compounds.

Claim 9. (Canceled)